Providing software solutions
to the sugar industry for
more than 30 years

Lost Time Entry Module

Accurately recording lost time offers several key benefits for productivity, efficiency and overall operational management.

The Lost Time Entry Module integrates with the shift and crush rate and is an add-on for our Cane Receivals package.

The operator is presented with a grid of all stops and the ability to assign or modify these.

All or selected sections of the lost time data can be exported to Excel.

With all stops automatically recorded, the operator is only required to assign a Reason and Department. Extra notes can also be added.

Stop Date/Time 22/11/2023 08:00:00 Split
Duration 282 minutes
Reason No 2 Mill (153)
Department Mechanical (M)
Notes #2 mill TPF roller spun shaft in the roller.

Stop Date/Time 22/11/2023 08:00:00 Split
Duration 282 minutes
Reason No 2 Mill (153)

If a longer stop has been due to multiple factors, the stop can be split into more detailed sections.

Predefined reasons selection:

Stop Date/Time 22/11/2023 08:00:00 Split
Duration 282 minutes
Reason No 2 Mill (153)
Department
Notes
  Rail Transport - Track (6)
  Rail Transport - Rolling Stock (7)
  Harvesting Limitations (8)
  Poor Cane Quality (9)
  Holiday (10)
  CSW — Cane Supply - Wet Weather
  Wet Weather (1)
  F05 — Weighing & Feeding
  Full Yard (51)
  Weighbridge (52)
  Spotter (53)
  Tippler (54)
  Empty yard (55)
  Carrier (56)
  Shredder (57)
  Prepared Cane Elevator (58)
  F15 — Crushing
Save Cancel   Last

Predefined department selection:

Reason No 2 Mill (153)
Department Mechanical (M)
Notes Mechanical (M)
  Electrical (E)
  Operations (O)

In addition to exporting the data to Excel, a PDF report is also available.

The Sugar
Mill

The Sugar Mill
PO BOX 42
LAWNTON QLD

Week No 5   Lost Time Details

Shift No	Stop Date/Time	Duration (mins)	Code Description	Group Description	Dept	Notes
2	28/06/2020 4:00	396	Boiler 1	Steam Generation & Distribution	E	Controls issues
3	29/06/2020 12:57	60	Boiler 2	Steam Generation & Distribution	O	Liquor up
3	29/06/2020 3:00	71	Juice Circuit	Clarification	O	High liquor tank level
3	29/06/2020 4:21	30	No 5 Mill	Crushing	O	Auto stop high torque
3	29/06/2020 7:10	49	Juice Circuit	Clarification	O	High Liquor tank level
4	29/06/2020 8:00	76	Juice Circuit	Clarification	O	High liquor tank level
4	29/06/2020 3:13	32	Boiler 1	Steam Generation & Distribution	O	JTA boiler Trip SIL low water
4	29/06/2020 3:59	0	Boiler 1	Steam Generation & Distribution	O	zero minutes
5	29/06/2020 4:00	29	Boiler 1	Steam Generation & Distribution	O	JTA Boiler water split
5	29/06/2020 4:34	17	Boiler 1	Steam Generation & Distribution	O	JTA Boiler SIL trip
5	29/06/2020 4:59	14	Boiler 1	Steam Generation & Distribution	E	JTA Boiler water split trip
5	29/06/2020 5:16	18	Boiler 1	Steam Generation & Distribution	E	JTA Boiler water split trip
6	30/06/2020 5:02	149	Factory Water	Water Distribution Service	E	Actuator failed on valve
7	30/06/2020 8:09	58	Boiler 1	Steam Generation & Distribution	O	JTA Boiler SIL trip

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